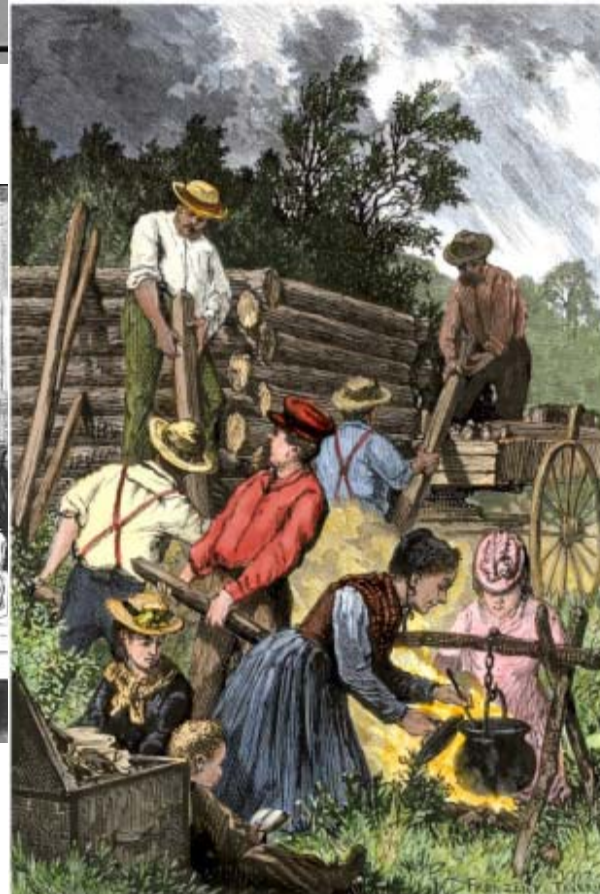
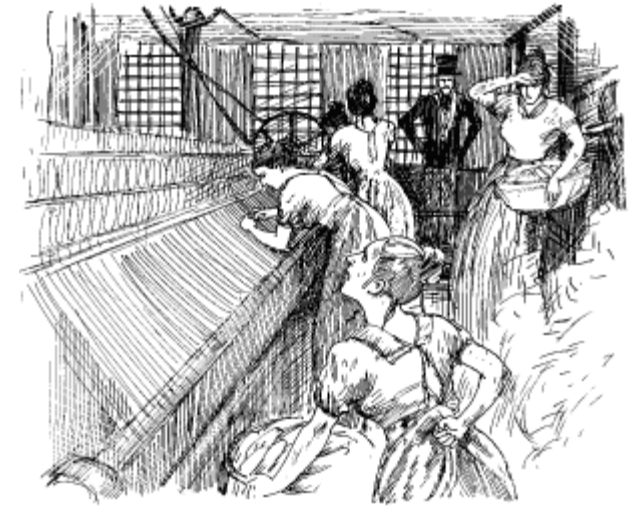


Groups of the 19th Century

HELP WANTED
NO IRISH NEED APPLY



Copy and complete the following chart using chapter 14

	Background	Hardships	Contributions
Western pioneers			
Irish			
German			
Women			